

BOOST MACHINING EFFICIENCY WITH PERFORMANCE INTUITIVE PROBING SYSTEMS (PIPS)

Offering a range of probing and tool measurement solutions for CNC machine tools, the Performance Intuitive Probing Systems (PIPS) enhances machining accuracy and efficiency. Our automated systems deliver significant cost savings and improve overall quality.

Probing and on-machine tool measurement are industry best practices. Manual tool and part setup can negatively impact performance and profitability. Our systems help reduce scrap rates, eliminate downtime, and improve component quality. They support automated setup, in-cycle gauging, tool setting, and broken tool detection, with automatic offset updates, resulting in reduced setup times and enhanced process control.



PIPS (POSP40): Performance Optical Spindle Probe

Key Highlights

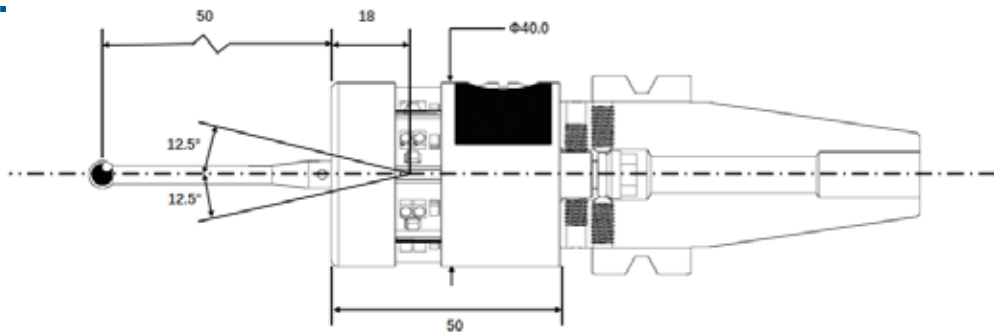
- With a compact design and a probe diameter of only 40mm, it can be utilized on various machine tools, equipped with a tool holder.
- Exhibiting a repeatability of 1um (with 50mm styli at a speed of 600mm/min), ensuring excellent stability.
- Featuring an ultra-low power design, providing a battery life of up to 300 days per year under normal usage.



Technical Specifications:

Model	POSP40	
Unidirectional repeatability Use standard 50mm probe at 600mm/min speed	1um (2σ)	
Sense directions	±X,±Y,+Z	
Stylus trigger force Use standard 50mm probe	XY plane 0.4 - 0.8N	Z direction 4.0N
Trigger protection trip	XY plane +/-15°	Z direction 6.35mm
Signal transmission method	Optical transmission	
Operating range	5m	
Trigger life	>10 Million times	
Transmission angle	360 ° along the probe axis	
Transmission on/off style	Smart switch	
Weight without shank (including batteries)	280g	
Type of battery	2x lithium battery 14250	
Battery life	Standby	>600 days
	5% use	>540 days
	Continue use	>360 days
Sealing	IP68	
Operating temperature	0-60	

Dimension:



PIPS (POTP): Performance Optical Table Probe

Key Highlights

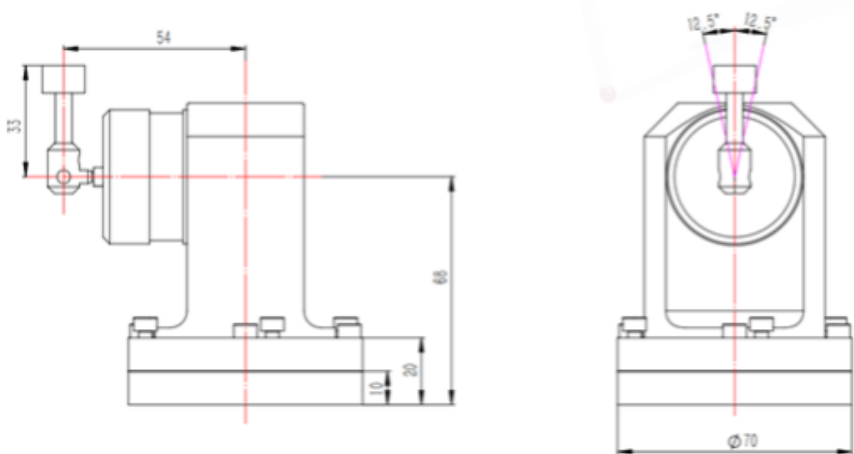
- The wireless tool setter utilizes either an infrared or radio probe as its trigger signal source.
- The signal receiver for the tool setter can be either SIR or SRR.
- This technology is well-established, offering 1um repeatability and stable signal transmission.
- It is capable of sharing a receiver with the workpiece touch probe.



Technical Specifications:

Model	POTP
Output	No (Normally open)
Sense directions	±X,±Y,+Z
Pretravel	0
Travel	XY +/-12.5° ,Z -6.35mm
Repeatability	<1um
Trigger life	>10 Million
Protect structure	IP68
Contact force	XY 0.4-0.8N, Z-4.0N
Signal transmission	Infrared
Contact material	Tungsten carbide
Surface finishing	Grinding 4s
Rated voltage and current	DC24V 20mA
Cable	Oil resistant, standard3m (length can be customized), Minimum radius R7
LED lamp	Default: LED OFF/ Operating: LED ON

Dimension:



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